

# HPI Swivels

for Moon Pools, MPD & DAT Systems









**DESIGNED TO API 16C, 17D & 6A STANDARDS** 



**COMPLIANT WITH ABS & DNV CERTIFICATIONS** 



MANUFACTURED BY THE LEADER IN FLUID SWIVEL TECHNOLOGY

DSTI's comprehensive line of High Pressure Inline (HPI) swivels for drape hoses on Moon Pools, MPD Systems and DAT Systems.

The HPI product line consists of several standard designs to provide our clients with the ability to standardize their entire fleet of vessels with DSTI's moon pool hose swivels. If our standard HPI configurations don't suit your needs, contact a member of our team to discuss customized options featuring the same, field-proven sealing technology and design benefits.

#### **FEATURES & BENEFITS**

In-Stock Inventory for Short Lead Times

Exclusive, Low-Torque Design at Full Working Pressure

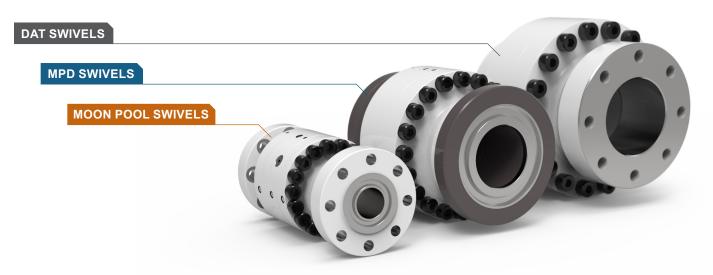
Robust, Marine Grade Plain Bearings Ensure Consistent Performance Under All Operational Loads

Long Service Life Between Maintenance Intervals

Internal Locking Mechanism Improves Safety By Eliminating the Possibility of the Shaft Separating From the Housings

Preventative Maintenance & Rebuild Manual Provided

Redundant Sealing System Provides Maximum Uptime







DSTI is your exclusive partner for inline fluid swivels with bore sizes ranging from 2" to 8" or larger.

HOSE LOCATION	HOSE TYPE	BORE SIZE	MAWP	END CONN.	END CONNECTION TYPE & SIZE	API 20E BOLTING	DSTI PART NUMBER	
	CHOKE / KILL	3-1/16"	15 KSI [103.4 MPa]	Flange	API 6A, TYPE 6BX, 3-1/16" 15 KSI, BX154	BSL 1	HPI-11540-FX1504	
				Hub	b API 16A, TYPE 16BX, 3-1/16" 15 KSI, BX154, NO. 6 CLAMP		HPI-11540-HX1504	
				Hub	API 16A, TYPE 16BX, 3-1/16" 15 KSI, BX154, NO. 6 CLAMP	BSL 3	HPI-11541-HX1504	
				Flange	API 6A, TYPE 6BX, 3-1/16" 15 KSI, BX154	BSL 3	HPI-25540-FX1504	
				Hub	API 16A, TYPE 16BX, 3-1/16" 15 KSI, BX154, NO. 6 CLAMP	BSL 3	HPI-25540-HX1504	
	HYDRAULIC	2-1/16"	5 KSI [34.5 MPa]	Flange	API 17D, TYPE 17SS, 2-1/16" 5 KSI, BX152	BSL 1	HPI-09210-FX0502	
				Hub	API 16A, TYPE 16BX 2-1/16" 5 KSI, BX152, NO. 1 CLAMP	BSL 1	HPI-09210-HX0502	
		3-1/16"	10 KSI [68.9 MPa]	Flange	API 6A, TYPE 6BX 3-1/16" 10 KSI, BX154	BSL 1	HPI-11410-FX1004	
MOON POOLS		2-9/16"	10 KSI [68.9 MPa]	Hub	API 16A, TYPE 16BX 2-9/16" 10 KSI, BX153, NO. 4 CLAMP	BSL 1	HPI-11411-HX1003	
				Hub	API 16A, TYPE 16BX 2-9/16" 10 KSI, BX153, NO.4 CLAMP	BSL 3	HPI-11412-HX1003	
			5 KSI [34.5 MPa]	Hub	API 16A, TYPE 16BX 2-9/16" 5 KSI, BX153, NO.2 CLAMP	BSL 1	HPI-11411-HX0503	
	MUD BOOST	3-1/8"	5 KSI [34.5 MPa]	Flange	API 17D, TYPE 17SS 3-1/8" 5 KSI, BX154	BSL 1	HPI-13322-FX0505	
				Hub	API 16A, TYPE 16BX 3-1/8" 5 KSI, BX154, NO. 4 CLAMP	BSL 1	HPI-13322-HX0505	
		4-1/16"	7.5 KSI [51.7 MPa]	Flange	API 6A, TYPE 6BX 4-1/16" 10 KSI, BX155	BSL 1	HPI-13320-FX1006	
				Hub	API 16A, TYPE 16BX 4-1/16" 10 KSI, BX155, NO. 6 CLAMP	BSL 1	HPI-13320-HX1006	
				Hub	API 16A, TYPE 16BX 4-1/16" 10 KSI, BX155, NO. 6 CLAMP	BSL 3	HPI-13321-HX1006	
			5 KSI [34.5 MPa]	Hub	API 16A, TYPE 16BX 4-1/16" 5 KSI, BX155, NO. 5 CLAMP	BSL 1	HPI-13320-HX0506	
	MPD	2"	5 KSI [34.5 MPa]	Hub	Grayloc 3GR23	BSL 1	HPI-0903-GR1123	
MPD Systems				Hub	Grayloc 3GR23	BSL 3	HPI-0913-GR1123	
		2-1/16"	5 KSI [34.5 MPa]	Hub	API 16A, TYPE 16BX 2-1/16" 10 KSI, BX152, NO. 2 CLAMP	BSL 1	HPI-0903-HX1002	
				Hub	API 16A, TYPE 16BX 2-1/16" 5 KSI, BX152, NO. 1 CLAMP	BSL 1	HPI-0903-HX0502	
		6"	5 KSI [34.5 MPa]	Hub	Grayloc 6GR62	BSL 1	HPI-1503-GR1562	
				Hub	Grayloc 6GR62	BSL 3	HPI-1513-GR1562	
				Hub	API 16A, TYPE 16BX 7-1/16" 5 KSI, BX156, NO. 8 CLAMP	BSL 1	HPI-1503-HX0508	
DAT SYSTEMS	DAT	8"	5 KSI [34.5 MPa]	Flange	8" ISO 6164 GS Hydro	BSL 1	HPI-16210-S01	



		MOON POOLS									
		CHOKE / KILL HOSES		HYDRAULIC HOSES				MUD BOOST HOSES			
PHOTOGRAI	РН										
DESIGN STA	ANDARD	API 16	6C/6A		API 1	7D/6A		API 17D/6A			
MATERIAL CLASS		DD/NACE	MR0175	AA				DD/NACE MR0175			
SPECIFICATION LEVEL		PS	L3	PSL 2				PSL 2			
TEMPERATURE CLASS		P	+U	U				U			
FAT		API	16C	API 17D				API 17D			
NDT		PS	SL3	PSL2				PSL2			
MAX TENSILE LOAD AT MAWP*		26,500 lbf	[117.9 kN]	7,500 lbf [33.4 kN]				10,000 lbf [44.5 kN]			
MAX BENDING LOAD AT MAWP*			0 ft-lbf kNm]	7,500 ft-lbf [10.2 kNm]			7,500 ft-lbf [10.2 kNm]				
BREAKOUT TORQUE	ZERO TENSILE LOAD / 0 PSI	350 [474.5	ft-lbf 5 Nm]	100 ft-lbf [136 Nm]				150 ft-lbf [203 Nm]			
	MAX TENSILE LOAD / MAWP	[3,79	0 ft-lbf 6 Nm] 00 psi	2,200 ft-lbf [2,983 Nm]				3,000 ft-lbf [4,067 Nm]			
INLAY			eas Inlayed 5 Inconel	17-4 PH throughout				Sealing Areas Inlayed with 625 Inconel			
SEALS	ELASTOMERIC	NORSO	K M710	NORSOK M710				NORSOK M710			
JLALO	POLYMERIC	Certified t	to API 16C	Compatible with fluid				Certified to API 6A			
MAIN BODY MATERIALS		Min Yield,	PSL3 75ksi , CRA Inlay ng Areas	17-4 PH, HH1150			Alloy Steel PSL3 75ksi Min Yield, CRA Inlay on Sealing Areas				
BOLTING		API 20E, ASTM A193 B7/ASTM A320 L7 with Xylan Coating									
COATING		Immersion Grade Single Coat Epoxy, White or Ceramic-aluminum slurry coating with dry film lubricant, gray									
BEARINGS		Nickel Aluminum Bronze Plain Bearings									
FLOW		Bi-Directional									
ROTATION		Continuously in Either Direction									
DESIGN LIFE		10 Years (Hardware)									

<sup>\*</sup>Loads listed are capacities for the swivel body. End connections may have higher or lower load capacity. It is the responsibility of the end user to ensure end connection load capacity and swivel body load capacity are not exceeded.



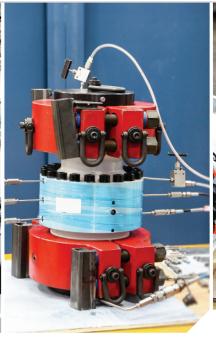


		МРО	DAT SYSTEMS						
		MPD HOSES							
PHOTOGRA	РН								
DESIGN STANDARD		API 17D/6A	API 17D/6A	API 17D/6A					
MATERIAL CLASS		DD/NACE MR0175	DD/NACE MR0175	AA					
SPECIFICAT	TION LEVEL	PSL3	PSL3	PSL2					
TEMPERATURE CLASS		P+U	P+U	U					
FAT		API 17D	API 17D	API 17D					
NDT		PSL3	PSL3	PSL2					
MAX TENSILE LOAD AT MAWP*		9,000 lbf [40.0 kN]	31,500 lbf [140.1 kN]	11,000 lbf [48.9 kN]					
MAX BENDING LOAD AT MAWP*		5,250 ft-lbf [7.1 kNm]	15,750 ft-lbf [21.4 kNm]	41,500 ft-lbf [56.3 kNm]					
BREAKOUT	ZERO TENSILE LOAD / 0 PSI	100 ft-lbf [136 Nm]	300 ft-lbf [407 Nm]	500 ft-lbf [678 Nm]					
TORQUE	MAX TENSILE LOAD / MAWP	800 ft-lbf [1,085 Nm]	3,600 ft-lbf [4,881 Nm]	4,500 ft-lbf [6,101 Nm]					
INLAY		Sealing Areas Inlayed with 625 Inconel	Sealing Areas Inlayed with 625 Inconel	17-4 PH throughout					
SEALS	ELASTOMERIC	NORSOK M710	NORSOK M710	NORSOK M710					
SEALS	POLYMERIC	Certified to API 6A	Certified to API 6A	Compatible with fluid					
MAIN BODY MATERIALS		Alloy Steel PSL3 75ksi Min Yield, CRA Inlay o Sealing Areas	n Alloy Steel PSL3 75ksi Min Yield, CRA Inlay on Sealing Areas	17-4 PH, HH1150					
BOLTING		API 20E, ASTM A193 B7/ASTM A320 L7 with Xylan Coating							
COATING		Immersion Grade Single Coat Epoxy, White or ceramic-aluminum slurry coating with dry film lubricant, gray							
BEARINGS		Nickel Aluminum Bronze Plain Bearings							
FLOW		Bi-Directional							
ROTATION		Continuously in Either Direction							
DESIGN LIFE		10 Years (Hardware)							

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## DSTI specializes in the design and manufacturing of critical oil and gas fluid solutions worldwide.

In an industry with the highest operating costs in the world, DSTI understands the importance of maximizing equipment uptime by improving efficiencies and reducing risks for a lower total cost of ownership and greater return for our customers.

DSTI's core business focus has always remained the same; to develop fluid sealing technology and solutions for critical, highly complex applications within rotating equipment.

To do so, we've invested in state-of-the-art equipment, employ industry experts and maintain a quality management system certified to ISO 9001:2015 standards.

By controlling all aspects of the manufacturing process, from design and engineering through to testing and qualification, all under one roof, has given DSTI the reputation for delivering the highestperforming, highest-quality and most-reliable products across all industries.

### **LET'S TALK ABOUT** YOUR PROJECT

Contact DSTI to learn more about how we can help you achieve your next project's goals.

phone +1 763-404-8000 email sales@dsti.com web www.dsti.com

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